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CHANGE IN THE DRAIN PLUG ON DRIVE AXLES

Change: A flanged oil plug with a M22x1.5 metric thread and a sealing ring

replaces the tapered oil plug with R¾ thread previously used as the drain plug in the axle housing. There is no need for sealing

compound in the threads with the new flanged oil plug.

The new oil plugs are standard in all drive axles.

Identify: There is a flange in the new oil plug and a separate sealing ring for

sealing. For the new oil plug the dimension of the Allen wrench is

10 mm compared to 12 mm in the old design.

Cause of change: To prevent the possibility of the oil leakage.

Changed Parts:

Description	Old Part No.	New Part No.
Magnetic Plug	90831-24139	90873-22109
Sealing Ring		91201-22150

Interchangeability: The oil plugs and the axle housings are not interchangeable with

the previous design. Also the axle housings that will be delivered as spare parts are equipped with the new M22x1.5 threads and delivered with flanged oil plugs installed. There are no changes in

the part numbers in the axle housings.

Date of change: From serial No. 00703, February 2000.