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CHANGE IN THE OIL FILLING PLUG IN THE TRIDEM DRIVE GEAR FP-330

The upper oil filling/inspection plug has been removed and the Change:

lower oil filling/inspection plug has been moved approximately 5

mm downward. There are no changes in part numbers.

Cause of change: This change is to better control the correct amount of oil.

Oil Level: Oil quantities for the different axle mounting positions when the oil

is at the level of the plug opening are as follows (approx.):

Axle	Oil	
Angle	Quantity	
0°	18.0 ltrs	
1°	19.5 ltrs	
2°	21.0 ltrs	
3°	22.5 ltrs	

In the new design there is only one oil filling/inspection plug **Identify:**

compared to two in the old design.

Changed Parts:

Des	cription	Old design	New design
Plug	90871-22193	2 pcs	1 pcs
Seal ring	91201-22150	2 pcs	1 pcs

Interchangeability: The new design is totally interchangeable with the old design.

Date of change: From serial No. 00951, March 2000.